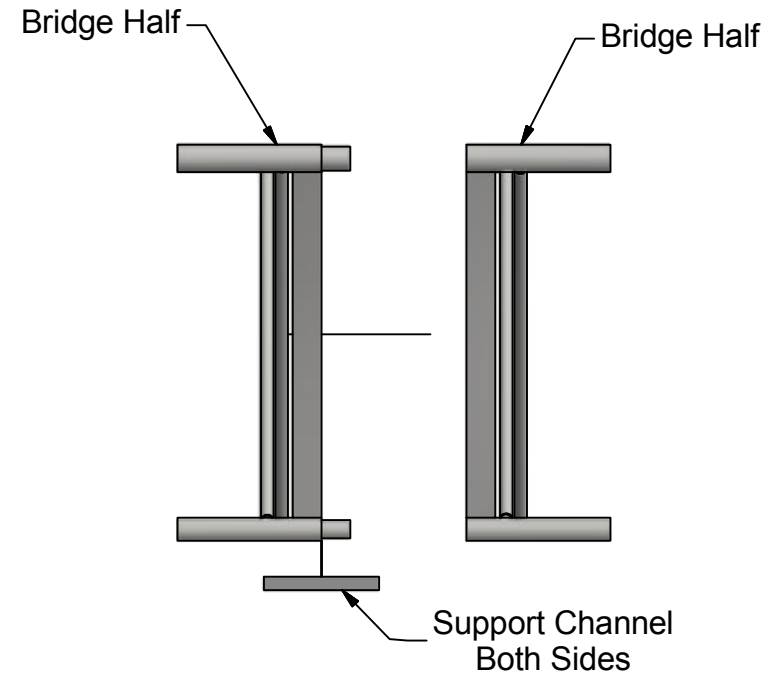
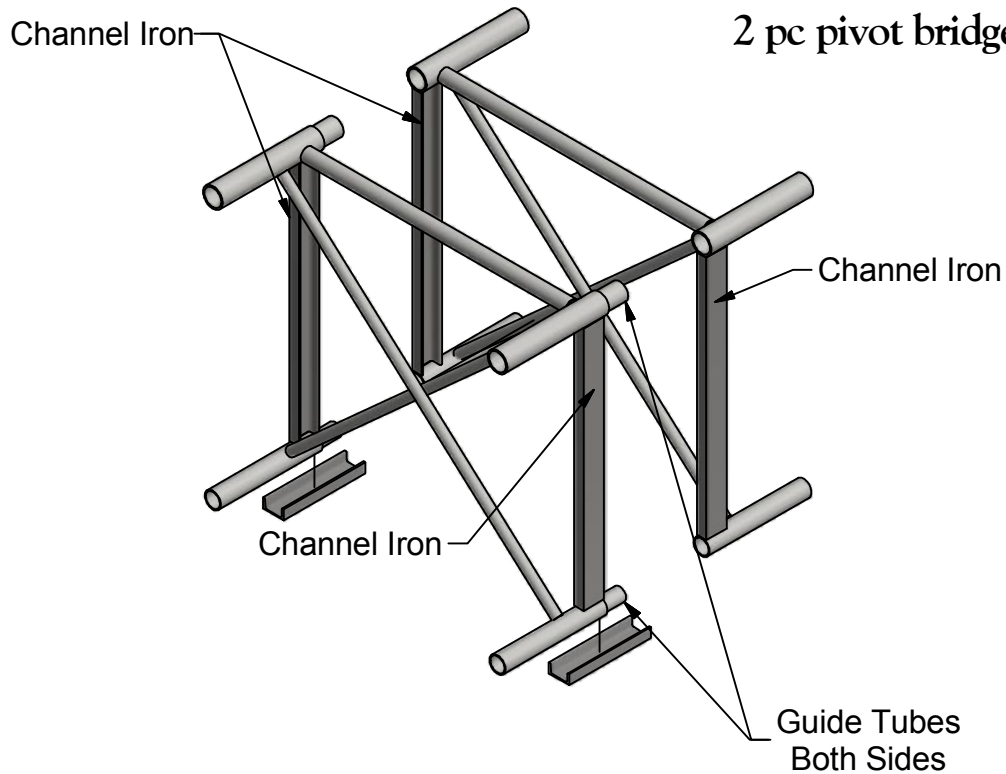


Weld Instructions 2 pc pivot bridge



To join the two halves of the pivot bridge together.

DANGER! An improperly welded bridge can lead to failure which can result in death or severe bodily injury or property damage. Be sure to have a qualified welder perform the welding.

DANGER! Never be underneath the bridge when working on it as this can result in death or serious injury or serious property damage.

1. Place the two bridge halves close together so you can begin to align them.
2. The guide tubes have been installed to aid in the realignment of the bridge.
3. Join the two halves together using the guide tubes to align the top of the bridge and the bottom of the bridge.
4. When the bridge has been properly aligned, the channel iron should be almost touching each other on both sides.
5. Weld all joints (top and bottom tubes, and channel irons) See next page for welding instructions.
6. With adequate welds to hold the bridge together, place the 12" long channel irons underneath the bottom tubes as shown. The channels should be centered on the joint.
7. See next page for welding instructions.

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Weld Instructions

2 pc pivot bridge

