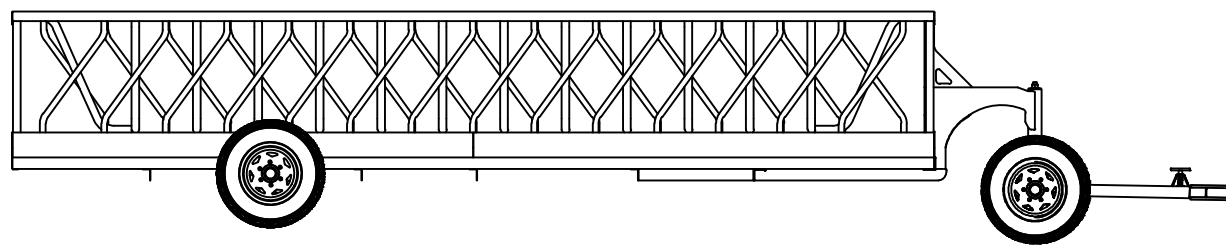
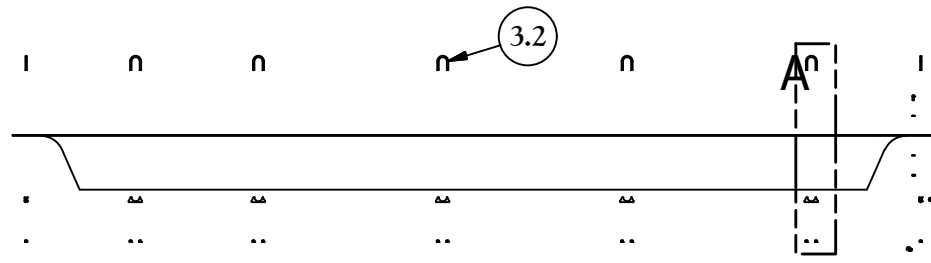
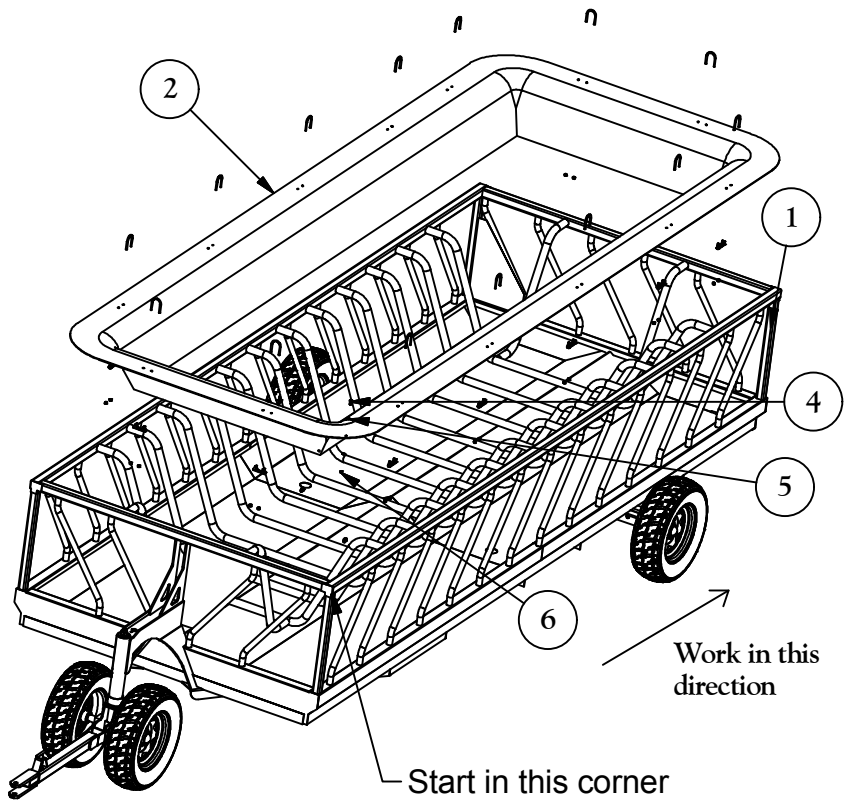


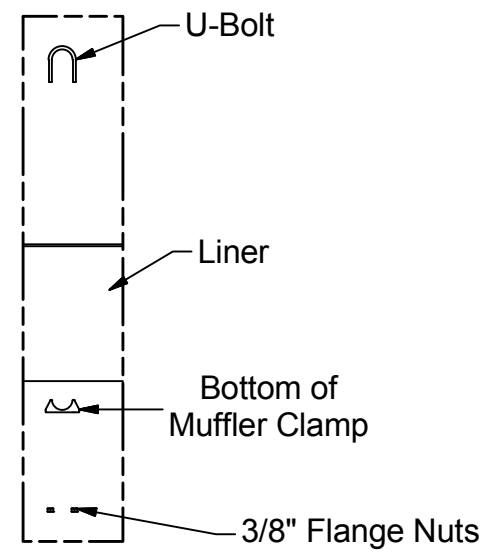
INSTALLATION INSTRUCTIONS FOR BALE FEEDER LINER

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Bale Feeder w Trolley Front	
4	1	BR1020	16' Bale Feeder Liner
2	1	BF1021	20' Bale Feeder Liner
2.2	1	BF1022	24' Bale Feeder Liner
2.4	1	BF1023	32' Bale Feeder Liner
2.6	1	BF1024	40' Bale Feeder Liner
3	12	Muffler Clamp Assembly	16' Bale Feeder
3.2	14	Muffler Clamp Assembly	20' Bale Feeder
3.4	18	Muffler Clamp Assembly	24' Bale Feeder
3.6	20	Muffler Clamp Assembly	32' Bale Feeder
3.8	24	Muffler Clamp Assembly	40' Bale Feeder
4	3	Hex Bolt	3/8" - 16 x 1" Hex Bolt UNC
5	6	Flat Washer	3/8" Flat Washer
6	3	Center Lock Nut	3/8" - 16 Hex Nut Center Lock UNC



DETAIL A
SCALE 1/20



Minden Machine Shop Inc.
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Installation of Liner in All Models (Orientation is facing the bale feeder from the hitch end)

1. Start on the right front corner of the bale feeder. Make sure the smooth black side of the liner is to the inside (feed side) of the bale feeder. You will be installing the liner in a counter clockwise direction around the bale feeder and all four corners will have a muffler clamp on them.
2. Locate the first rung of the bale feeder on the right side. Have the liner placed in the front right corner of the bale feeder as this will be where you will be connecting the seam when you are finished.
3. Place liner even with the outside of the top frame tube
4. Measure 3-1/2" to 4" from liner edge and drill two 7/16" diameter holes on either side of rung. Holes need to be drilled to fit the width of the 2" muffler clamp.
5. Place the muffler clamp through the holes and fasten the bottom of the muffler clamp around the bottom of the rung. Use the 3/8" flange nuts and tighten the muffler clamp.
6. Proceed down the right side of the bale feeder, skip two rungs and repeat steps 4 and 5. Repeat until you come close to the end of the feeder.
7. After you have placed the second to final muffler clamp on the side it may be necessary to skip one rung and repeat steps 4 and 5.
8. You should now have the right side clamps installed. Please note: you should have one clamp on the front right corner and rear right corner rungs.
9. Route the liner the best you can around the corner. Repeat steps 4 and 5 on the rear two rungs of the bale feeder.
10. Route the liner the best you can around the corner. The left side of the trailer needs to match the right side of the trailer. Be sure that the corner rung has a clamp on it.
11. Repeat steps 4 and 5 as you locate the rungs.
12. Route the liner the best you can around the corner. Repeat steps 4 and 5 on the front rungs.
13. If installed correctly, you should have clamps on all corner rungs on the bale feeder.
14. Once finished with the clamps, you are now ready to fasten the seam of the liner.
15. You should have enough material to overlap the liner on the front right corner area.
16. Drill 3, 7/16" diameter holes. One 1-1/2" from the top, a second 1-1/2" from the bottom, and the third in the center of the other two. You will want to install the 3/8" x 1" Hex bolts as you drill the holes. Install the 3/8" hex bolts with a flat washer on each side of the liner and install the lock nut. Install all bolts and tighten when finished.